

25500227 Rev. A0 0815

Safety Message to Installers of Siren Speakers

⚠ WARNING

People's lives depend on your proper installation and servicing of Federal Signal products. It is important to read and follow all instructions shipped with this product and the original product. In addition, listed below are some other important safety instructions and precautions you should follow:

Before Installation

Qualifications

- To properly install an electronic siren, you must have a good understanding of automotive electrical procedures and systems, along with proficiency in the installation and service of safety warning equipment. Always refer to the vehicle's service manuals when installing equipment on a vehicle.

Sound Hazards

- Your hearing and the hearing of others, in or close to your emergency vehicle, could be damaged by loud sounds. This can occur from short exposures to very loud sounds, or from longer exposures to moderately loud sounds. For hearing conservation guidance, refer to federal, state, or local recommendations. OSHA Standard 1910.95 offers guidance on "Permissible Noise Exposure."
- All effective sirens and horns produce loud sounds (120 dB) that may cause permanent hearing loss. Always minimize your exposure to siren sound and wear hearing protection. Do not sound the siren indoors or in enclosed areas where you and others will be exposed to the sound.
- Federal Signal siren amplifiers and speakers are designed to work together as a system. Combining a siren and speaker from different manufacturers may reduce the warning effectiveness of the siren system and may damage the components. You should verify or test your combination to make sure the system works together properly and meets federal, state, and local standards or guidelines.

During Installation

- DO NOT get metal shavings inside the product. Metal shavings in the product can cause the system to fail. If drilling must be done near the unit, place an ESD-approved cover over the unit to prevent metal shavings from entering the unit. Inspect the unit after mounting to be sure there are no shavings present in or near the unit.
- DO NOT connect this system to the vehicle battery until ALL other electrical connections are made, mounting of all components is complete, and you have verified that no shorts exist. If wiring is shorted to the vehicle frame, high current conductors can cause hazardous sparks resulting in electrical fires or flying molten metal.
- Be sure the siren amplifier and speaker(s) in your installation have compatible wattage ratings.
- In order for the electronic siren to function properly, the ground connection must be made to the NEGATIVE battery terminal.

- Sound output will be severely reduced if any objects are in front of the speaker. If maximum sound output is required for your application, ensure that the front of the speaker is clear of any obstructions.
- Install the speaker(s) as far forward on the vehicle as possible, in a location which provides maximum signaling effectiveness and minimizes the sound reaching the vehicle's occupants. Refer to the National Institute of Justice guide 500-00 for further information.
- Mounting the speakers behind the grille will reduce the sound output and warning effectiveness of the siren system. Before mounting speakers behind the grille, make sure the vehicle operators are trained and understand that this type of installation is less effective for warning others.
- Sound propagation and warning effectiveness will be severely reduced if the speaker is not facing forward. Carefully follow the installation instructions and always install the speaker with the projector facing forward.
- DO NOT install the speaker(s) or route the speaker wires where they may interfere with the operation of airbag sensors.
- Installation of two speakers requires that you wire the speakers in phase.
- Never attempt to install aftermarket equipment, which connects to the vehicle wiring, without reviewing a vehicle wiring diagram, which is available from the vehicle manufacturer. Insure that your installation will not affect vehicle operation and safety functions or circuits. Always check vehicle for proper operation after installation.
- DO NOT install equipment or route wiring or cord in the deployment path of an airbag.
- If a vehicle seat is removed, verify with the vehicle manufacturer if the seat needs to be recalibrated for proper airbag deployment.
- Locate the control head so the vehicle, controls, and microphone can be operated safely.
- When drilling into a vehicle structure, be sure that both sides of the surface are clear of anything that could be damaged.

After Installation

- After installation, test the siren system and light system to ensure that it is operating properly.
- Test all vehicle functions, including horn operation, vehicle safety functions and vehicle light systems, to ensure proper operation. Ensure that installation has not affected vehicle operation or changed any vehicle safety function or circuit.
- The speaker gets hot enough to burn you. Always allow it to cool before handling it.
- After testing is complete, provide a copy of these instructions to the instructional staff and all operating personnel.
- File these instructions in a safe place and refer to them when maintaining and/or reinstalling the product.

Failure to follow all safety precautions and instructions may result in property damage, serious injury, or death.

Introduction

The RB-FRD15,150 is a mounting kit for the Federal Signal Rumbler low-frequency signaling system. This kit mounts both speakers to the front crossmember of the 2015 Ford F150.

Unpacking the Kit

After unpacking the kit, inspect it for damage that may have occurred in transit. If it has been damaged, do not attempt to install or operate it. File a claim immediately with the carrier, stating the extent of damage. Carefully check all envelopes, shipping labels, and tags before removing or destroying them. Ensure that the parts listed in Table 1 are included in the package. If you are missing any parts, contact Customer Support at 1-800-264-3578, 7 a.m. to 5 p.m., Monday through Friday (CT). Disposal of all shipping materials must be carried out in accordance with national and local codes and standards

Table 1 Kit contents

Qty.	Description	Part Number
1	Bracket, RB-FRD15, 2015 F 150	828301288
6	Screw, #14, Hex, Washer Head, TEK	7011243-16
6	1/4", Lockwasher	7074A016

Speaker Mounting Precautions

⚠ WARNING

INSTALL THE SPEAKER AWAY FROM THE FUEL TANK AND FUEL LINES: Do not install the speaker near the fuel tank or fuel lines. Installing the speaker too close to fuel line/tank areas may cause fuel leakage or a fire during a vehicle collision, causing personal injury or death.

⚠ WARNING

MOUNTING PRECAUTIONS: To avoid reducing the sound output and damaging the speaker, ensure that the speaker is mounted with the wires protruding from the bottom of the speaker. Failure to follow this warning may cause serious injury or death.

⚠ WARNING

SPEAKER MOUNTING PRECAUTION: To avoid reducing the sound output and damaging the speaker, ensure that the speaker is mounted with the slots facing the ground.

⚠ WARNING

USE ONLY WITH RUMBLER AMPLIFIER: This speaker is designed to only be used with the Rumbler Amplifier. Do not connect this speaker directly to a standard electronic siren. Connecting this speaker directly to a standard electronic siren will greatly reduce the effectiveness of the siren signal. When installing this speaker, always refer to the Rumbler low frequency amplifier installation and operating instructions (part no. 2562420) for more detailed information about the siren system and how to install, service and operate the system safely. Instruction manuals are available for viewing or download at www.fedsig.com. Failure to follow all safety precautions and instructions may result in property damage, serious injury, or death.

NOTICE

DRILLING PRECAUTIONS: Before drilling holes, check the area you are drilling into to be sure you do not damage vehicle components while drilling. All drilled holes should be de-burred and all sharp edges should be smoothed. All wire routings going through drilled holes should be protected by a grommet or convolute/split loom tubing.

Mounting the Speakers

To mount the speakers:

1. Access the engine cross member from under the vehicle.
2. Due to various vehicle options it is recommended that you mock up the bands, speakers, and bracket and check for best position side to side. Verify access to the oil filter.
3. Using the bracket as a template, mark the mounting holes.
4. Drill the marked holes with a 13/64" drill.
5. Install the bracket with six #14 screws and lockwashers. Do not over tighten the screws.

Figure 1 Exploded view of mounting system

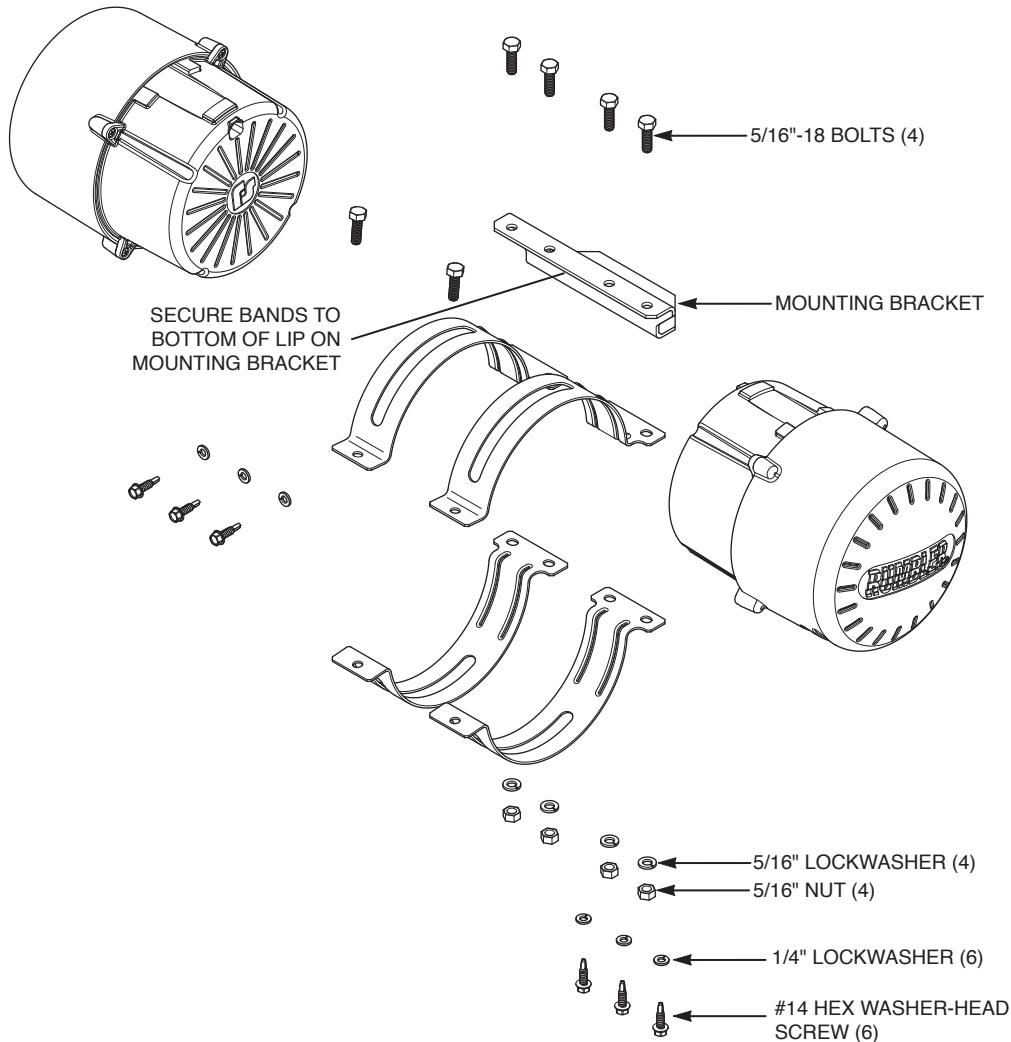
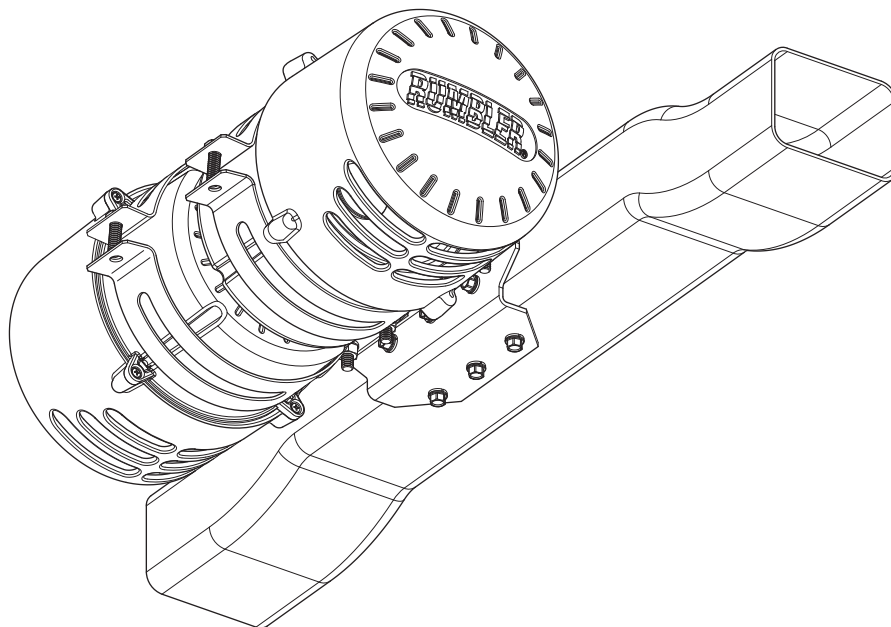


Figure 2 Sirens mounted to crossmember



6. After the bracket is attached to the frame, secure the Rumbler with the bands underneath the mounting lip on the bracket and secure using the 5/16" bolts, nuts, and lockwashers that are supplied by the Rumbler kit.
7. After you have mounted the speakers, connect the supplied wire harness to the leads from the amplifier. For details, refer to the instructions included with the amplifier.

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SOUND HAZARD: All effective sirens and horns produce loud sounds (120 dB) that may cause permanent hearing loss. Always minimize your exposure to siren sound and wear hearing protection. Do not sound the siren indoors or in enclosed areas where you and others will be exposed to the sound.

8. Test the siren system for proper operation.

Getting Technical Support and Service

Federal Signal Corporation will service your equipment or provide technical assistance with any problems that cannot be handled locally. Any product returned to Federal Signal for service, inspection, or repair must be accompanied by a Return Material Authorization number. The RMA number can be obtained from your local distributor or Federal Signal. Please provide a brief explanation of the service requested or the nature of the malfunction. Contact your local dealer/distributor for replacement parts availability or contact the Federal Signal Service Department (7 a.m. to 5 p.m., Monday through Friday, Central Time) at:

Service Department
Federal Signal Corporation
2645 Federal Signal Drive
University Park, IL 60484-3167
800-433-9132, 800-343-9706 (fax)

Ordering Replacement Parts

To order replacement parts for the mounting kit, please contact your local dealer/distributor or:

Customer Support

Federal Signal Corporation

Phone: 1-800-264-3578 / 1-708-534-3400

Returning a Product to Federal Signal

Before returning a product to Federal Signal, call 800-264-3578, 800-433-9132, or 800-824-0254 to obtain a Returned Merchandise Authorization number (RMA number). To expedite the process please be prepared with the following information:

- Your Federal Signal customer or account number.
- The purchase order number under which the items were purchased.
- The shipping method.
- The model or part number of the product being returned.
- The quantity of products being returned.
- Drop ship information as needed.
- Any estimate required.

When you receive your RMA Number:

- Write the RMA number on the outside of the box of returned items.
- Reference the RMA number on your paperwork inside of the box.
- Write the RMA number down, so that you can easily check on status of the returned equipment.

Send all material with the issued RMA Number to:

Public Safety Systems

2645 Federal Signal Drive

University Park, IL 60484-3167

Attn: Service Department

RMA: #_____

800-433-9132

800-343-9706 (fax)

www.fedsig.com

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