# Installation Instructions for the CNSM-TAH21 Mounting Kit in the Chevrolet<sub>®</sub> Tahoe

25500688 REV A0 1220

#### Safety Message to Installers of Warning Light Equipment

#### **A** WARNING

People's lives depend on your proper installation and servicing of Federal Signal products. It is important to read and follow all instructions shipped with this product and the original product. Listed below are some other important safety instructions and precautions you should follow.

- To properly install the lighting system, you must have a good understanding of automotive systems, along with proficiency in the installation and use of safety warning equipment.
- Do not install equipment or route wiring in the deployment path of an airbag.
- If a vehicle seat is temporarily removed, verify with the vehicle manufacturer if the seat needs to be recalibrated for proper airbag deployment.
- Do not stare into the lights at close range, or permanent damage to your eyesight may occur,
- When drilling into a vehicle structure, ensure that both sides of the surface are clear of anything that could be damaged.
- Refer to the instructions packed with related products for additional precautions and information.
- Frequently inspect the light system to ensure that it is operating properly is securely attached to the vehicle.
- File these instructions in a safe place and refer to them when maintaining and/or reinstalling the product.

Failure to follow all safety precautions and instructions may result in property damage, serious injury, or death.

#### **Product Overview**

This publication has instructions for using the CNSM-TAH21 Mounting Kit to mount the four-head CN SignalMaster<sub>™</sub> in the grille of the Chevrolet<sub>®</sub> Tahoe.

**NOTE:** For electrical installation instructions, refer to the Installation and Maintenance Instructions packed with the lighthead.

#### Unpacking the Kit

After unpacking the kit, inspect it for damage that may have occurred in transit. If it has been damaged, do not attempt to install or operate it. File a claim immediately with the carrier, stating the extent of damage. Carefully check all envelopes, shipping labels, and tags before removing or destroying them. Ensure that the parts in the Kit Contents List are included in the package. If you are missing any parts, contact Customer Support at 1-800-264-3578, 7 a.m. to 5 p.m., Monday through Friday (CT).

**Table 1 Kit contents** 

Qty.	Description	Part Number
1	21TAH Driver Side CNSM Grille Bracket	865203629
1	21TAH Passenger Side CNSM Grille Bracket	865203630
4	#14 Hex Washer Head Tek Screw	7011243-16
8	#10 Type B,Pan Head Torx Steel Black Zinc Screw	7011246-06

# Mounting the Four-Head CN SignalMaster

**IMPORTANT:** Plan all cable routing before the installation.

## **A** WARNING

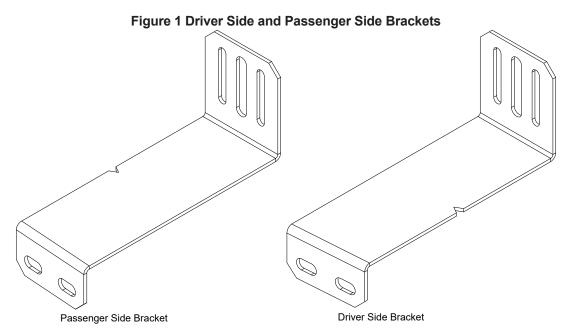
AIRBAG DEPLOYMENT: Do not install equipment or route wiring in the deployment path of an airbag. Failure to observe this warning will reduce the effectiveness of the airbag or potentially dislodge the equipment, causing serious injury or death.

#### **NOTICE**

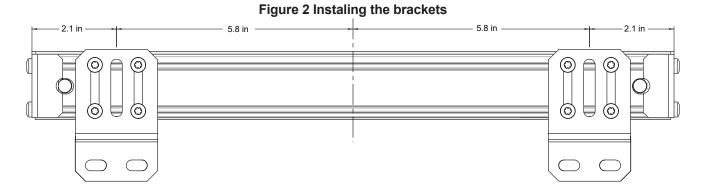
DRILLING PRECAUTIONS: Check the area into which you are drilling to ensure that you do not damage vehicle components. All drilled holes should be deburred and all sharp edges should be smoothed. All wire routings going through drilled holes should be protected by a grommet or convolute/split loom tubing.

To mount the light bar:

- **1.** Remove the grille/fascia assembly from the vehicle according to the vehicle manufacturer's instructions.
- 2. Use Figure 1 to distinguish between the driver and passenger side brackets.



**3.** Loosely install the brackets to the CN SignalMaster in the locations shown in Figure 2 using the eight supplied #10 screws.

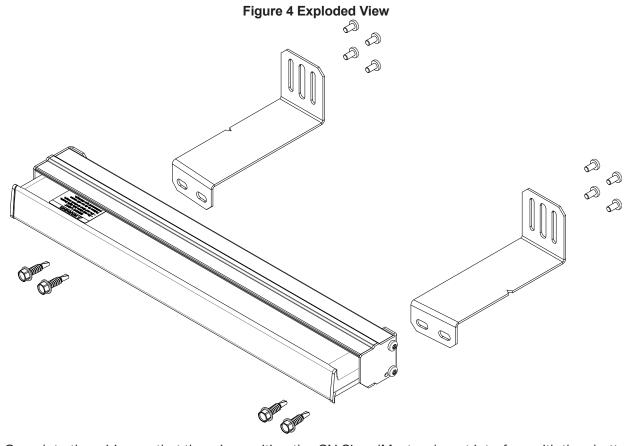


**4.** Hold the CN SignalMaster/bracket assembly up to the steel crossmember as shown in Figure 3. Mark the four mounting holes.

Figure 3 Marking the mounting holes

- **5.** Remove the brackets from the CN SignalMaster.
- **6.** Attach the two brackets to the vehicle in the marked locations using the four supplied self-drilling screws.
- **7.** Reattach the CN SignalMaster to the brackets using the supplied #10 screws.

**8.** Adjust the CN SignalMaster so that it is in the desired position and tighten all hardware. Do not overtighten. See Figure 4 for exploded view.



**9.** Complete the wiring so that the wires exiting the CN SignalMaster do not interfere with the shutter system.

#### Mounting Instructions for the Four-Head CN SignalMaster™

### **Getting Technical Support**

For technical support, please contact:

Federal Signal Corporation Service Department Phone: 1-800-433-9132

Fax: 1-800-343-9706

Email: empserviceinfo@fedsig.com

#### **Getting Repair Service**

The Federal Signal factory provides technical assistance with any problems that cannot be handled locally. Any units returned to Federal Signal for service, inspection, or repair must be accompanied by a Return Material Authorization (RMA). Obtain a RMA from a local Distributor or Manufacturer's Representative. Provide a brief explanation of the service requested, or the nature of the malfunction.

Address all communications and shipments to the following:

Federal Signal Corporation Service Department 2645 Federal Signal Dr. University Park, IL 60484-3167

#### **Ordering Replacement Parts**

To order replacement parts, call Customer Support at 1-800-264-3578, 7 a.m. to 5 p.m., Monday through Friday (CT) or contact your nearest distributor.

# **Limited Warranty**

This product is subject to and covered by a limited warranty, a copy of which can be found at www. fedsig.com/SSG-Warranty. A copy of this limited warranty can also be obtained by written request to Federal Signal Corporation, 2645 Federal Signal Drive, University Park, IL 60484, email to info@fedsig.com or call +1 708-534-3400.

This limited warranty is in lieu of all other warranties, express or implied, contractual or statutory, including, but not limited to the warranty of merchantability, warranty of fitness for a particular purpose and any warranty against failure of its essential purpose.



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www.fedsig.com

Customer Support

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Work Truck: 800-824-0254 • +1 708 534-3400 Technical Support: 800-433-9132 • +1 708 534-3400

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